



Summary of Process Measures

1.0 Develop Vision and Strategy

Number of full-time corporate planners per <\$1 billion> revenue

Number of iterations of strategic plan per year

Percentage error in planning estimates

Strategic planning operating budget per <\$1,000> revenue

2.0 Design and Develop Products and Services

Total cost of new product development per <\$1,000> revenue

Total cost of the process "generate new product/service ideas" per <\$1,000> revenue

Total cost of the process "design and develop product/service" per <\$1,000> revenue

Total cost of the process "test market product/service" per <\$1,000> revenue

Total cost of the process "support product/service manufacturing/delivery" per <\$1,000> revenue

Personnel cost of the process "generate new product/service ideas" per <\$1,000> revenue

Personnel cost of the process "design and develop product/service" per <\$1,000> revenue

Personnel cost of the process "test market product/service" per <\$1,000> revenue

Personnel cost of the process "support product/service manufacturing/delivery" per <\$1,000> revenue

Percent of R&D staff with plant experience

Man-years per project

Ratio of R&D to capital equipment

Number of FTEs for the process "generate new product/service ideas" per <\$1 billion> revenue

Number of FTEs for the process "design and develop product/service ideas" per <\$1 billion> revenue

Number of FTEs for the process "test market product/service" per <\$1 billion> revenue



Number of FTEs for the process "support product/service manufacturing/delivery" per <\$1 billion> revenue

Number of FTEs for new product development per <\$1 billion> revenue

Percentage of sales due to product/services launched in the past year

Number of product/service improvements generated annually

Number of product/service extensions generated annually

Number of new product/service opportunities generated annually

Ratio of projects entering the "design and develop product/service" process to projects completing the process

Ratio of projects entering the "test market product/service" process to projects completing the process

Percentage of existing product/service improvements launched on time

Percentage of existing product/service extensions launched on time

Percentage of new product/service developments launched on time

Percentage of existing product/service improvements launched on budget

Percentage of existing product/service extensions launched on budget

Percentage of new product/service developments launched on budget

Incremental profit from new products

New product success rate

Percentage of products that equal 80 percent of sales

Ratio of expected value to realized value

Percentage of sales due to new products released in previous 3 years (dollars)

Percentage of sales due to new products released in previous 3 years (percentage)

Percentage of sales due to new products released in prior year (dollars)

Percentage of sales due to new products released in prior year (percentage)

Percentage of research linked to business unit or corporate strategic planning

NPV, ROI, break-even time

Time to market in days for existing product/service improvement projects

Time to market in days for existing product/service extension projects

Time to market in days for new product/service development projects

Time to profitability in months for existing product/service improvement projects



Time to profitability in months for existing product/service extension projects

Time to profitability in months for new product/service development projects

Cycle times by major development step

Development time (actual to forecast)

Time customer(s) involved in project

Time for market testing

Time from development to maturity

Time from introduction to maturity

Time to determine patentability

Time to develop a product specification

Time to make conceptual mock-ups

Time to perform a business environment assessment

Time to prepare a business plan

Time to release engineering drawings

Time to set up pilot production

Time to verify design

Development cost targets

New product sales dollar as a percentage of total sales

Percentage of projects within or under budget

Percentage of product development spending by phase

Engineering

Cost of engineering changes per month per change

Engineering reject rate: rejects/eng design hrs

Number of engineering change orders (EOC)

Number of EOC per number of drawings

Drawing error rate

Number of hours of technical training per employee

Percentage of off-specs approved

Percentage of product specification changes

Schedule slippage rate

Percentage of times a print is changed

Percentage of drafting errors per print

Percentage of error-free design



- Percentage of errors in cost estimates
- Percentage of prints released on schedule
- Simulation accuracy rate
- Standard parts in new releases/total parts in new release
- Time required to make an engineering change

Apply for patents

- Percentage of inventions submitted
- Percentage of patents challenged (won/lost)
- Percentage of patents in use
- Ratio of patents in use to total number of patents

3.0 Market and Sell Products and Services

Market products or services

- Advertising copy error rate
- Customer retention rate
- Inquiries per \$10,000 of advertisement
- Market share
- Marketing expenses to sales
- Percentage error in market forecasts
- Percentage of market gained
- Percentage of proposals accepted
- Percentage of proposals submitted ahead of schedule
- Total marketing cost as a percentage of revenue
- Total advertising and promotion spend as a percentage of revenue
- Staff-to-manager ratio
- Average annual hours of training per marketing employee
- Percentage of customer base lost in the most recent fiscal year
- Percentage of your current customer base that would be considered new customers

Sell products and services

- Customer satisfaction rating of sales force
- Direct mail response rate
- Frequency of customer contact by customer service



New customer sale cycle time
Number of calls to close a sale
Number of new customers acquired annually to total customers
Number of sales meetings per year
Number of salespeople as a percentage of total employees
Percentage of repeat orders
Percentage change in sales
Percentage error in sales forecasts
Sales call per day by salesperson
Sales revenue per employee
Salesperson - to customer ratio
Salesperson time spent in training (days)
Travel dollars/cost of sales dollars
Turnover of sales force
Utilization of salesperson time (percentage spent on selling, administration, travel, waiting)
Total sales cost as a percentage of revenue
Variable compensation as a percentage of total sales force compensation
Sales force turnover rate
Staff-to-management ratio of sales operation
Average annual hours of training per sales employee
Percent of total sales derived from e-commerce
Percentage of your sales force hired from within the organization
Percent of sales rep/field sales time spent on non-selling activities
Percent change in total sales over the last fiscal year

Process customer orders

Total cost of the process "enter, process and track orders" per sales order
Total cost of the customer order management function per sales order line item
Total cost of the process "enter, process and track orders" per "enter, process and track orders" FTE
Customer order management personnel and systems costs as a percentage of total cost
Total cost of the customer order management function per <\$1,000> revenue
Total cost of the process "define customer management strategy" per <\$1,000>



revenue

Total cost of the process "enter, process and track orders" per <\$1,000> revenue

Total cost of the process "service customers" per <\$1,000> revenue

Total cost of the process "manage returns" per <\$1,000> revenue

Total cost of the process "enter, process and track orders" per sales order line item

Total cost of the process "manage returns" per sales order line item

Personnel cost of the process "define customer management strategy" per <\$1,000> revenue

Personnel cost of the process "enter, process and track orders" per <\$1,000> revenue

Personnel cost of the process "service customers" per <\$1,000> revenue

Personnel cost of the process "manage returns" per <\$1,000> revenue

Systems cost of the process "enter, process and track orders" per <\$100,000> revenue

Systems cost of the process "service customers" per <\$100,000> revenue

Systems cost of the process "manage returns" per <\$100,000> revenue

Number of sales orders per "enter, process, and track orders" FTE

Number of sales order line items per "enter, process and track orders" FTE

Number of active customers per "service customers" FTE

Perfect order performance

Percentage of orders (by revenue) per form of receipt: a) Internet; b) WAP; c) EDI; d) Direct connection to system; e) Email f) Fax and Mail; g) Telephone; h) Other

Number of FTEs for the customer order management function per <\$1billion> revenue

Number of FTEs for the process "define customer management strategy" per <\$1 billion> revenue

Number of FTEs for the process "enter, process and track orders" per <\$1 billion> revenue

Number of FTEs for the process "service customers" per <\$1 billion> revenue

Number of FTEs for the process "manage returns" per <\$1 billion> revenue



Percentage of sales order line items not fulfilled due to stockouts

Value of sales order line items not fulfilled due to stockouts, as a percentage of revenue

Percentage of sales order line items delivered on time

Percentage of sales order line items transacted via a portal

Percentage of sales order line items requiring no human intervention to create, modify or fulfill

Percentage of sales order line items changed by the customer following initial order entry

Percentage of active customers involved in initiatives to develop new products

Percentage of customer accounts set up for EDI

Percentage of active customers transacted with via an electronic marketplace

Customer retention rate

Percentage of finished goods sales value that is returned

Percentage of returned product flowing through the same logistics network as primary products

Average cycle time in hours from the time a sales order is received until manufacturing / logistics is notified

4.0 Deliver Products and Services

Supply chain planning

Total annual cost of quality per <1,000> revenue

Number of FTEs for the supply chain planning function per <\$1billion> revenue

Annual total inventory turn rate

Forecast accuracy one planning period prior to production run

Production schedule attainment rate for a planning period

Cash to Cash cycle time

Procure materials and services

Total cost of the procurement cycle per purchase order

Total cost of the procurement cycle per procurement cycle FTE

Systems cost of the procurement cycle as a percentage of total cost of the



procurement cycle

Percentage of annual value of materials and services using internet for submission of purchase order line items to vendors

Total cost of the process "select suppliers & develop/maintain contracts" per <\$1,000> revenue

Total cost of the process "order materials/services" per <\$1,000> revenue

Total cost of the process "appraise and develop suppliers" per <\$1,000> revenue

Total cost of the procurement cycle per <\$1,000> revenue

Total cost of the process "develop sourcing strategies" per <\$1,000> revenue

Total cost of the procurement cycle per <\$1,000> purchases

Total cost of the process "develop sourcing strategies" per <\$1,000> purchases

Total cost of the process "select suppliers & develop/maintain contracts" per <\$1,000> purchases

Total cost of the process "order materials/services" per <\$1,000> purchases

Total cost of the process "appraise and develop suppliers" per <\$1,000> purchases

Total cost of the process "order materials/services" per purchase order

Total cost of the process "order materials/services" per purchase order line item

Personnel cost of the process "develop sourcing strategies" per <\$1,000> revenue

Personnel cost of the process "select suppliers & develop/maintain contracts" per <\$1,000> revenue

Personnel cost of the process "order materials/services" per <\$1,000> revenue

Personnel cost of the process "appraise and develop suppliers" per <\$1,000> revenue

Personnel cost of the process "develop sourcing strategies" per <\$1,000> purchases

Personnel cost of the process "select suppliers & develop/maintain contracts" per <\$1,000> purchases

Personnel cost of the process "order materials/services" per <\$1,000> purchases

Personnel cost of the process "appraise and develop suppliers" per <\$1,000> purchases

Systems cost of the process "develop sourcing strategies" per <\$100,000>



revenue

Systems cost of the process "select suppliers & develop/maintain contracts" per <\$100,000> revenue

Systems cost of the process "order materials/services" per <\$100,000> revenue

Systems cost of the process "appraise and develop suppliers" per <\$100,000> revenue

Systems cost of the process "develop sourcing strategies" per <\$100,000> purchases

Systems cost of the process "select suppliers & develop/maintain contracts" per <\$100,000> purchases

Systems cost of the process "order materials/services" per <\$100,000> purchases

Systems cost of the process "appraise and develop suppliers" per <\$100,000> purchases

Total number of purchase orders processed per procurement FTE

Total number or active suppliers in vendor masterfile per procurement FTE

Number of purchase orders processed per "order materials/services" FTE

Number of purchase order line items processed per "order materials/services" FTE

Percentage of supplier orders delivered on time

Percentage of purchases (on a dollar basis) transacted via an electronic marketplace

Number of FTEs for the process "develop sourcing strategies" per <\$1 billion> revenue

Number of FTEs for the process "select suppliers and develop/maintain contracts" per <\$1 billion> revenue

Number of FTEs for the process "order materials/services" per <\$1 billion> revenue

Number of FTEs for the process "appraise and develop suppliers" per <\$1 billion> revenue

Number of FTEs for the procurement cycle per <\$1 billion> revenue

Number of FTEs for the procurement cycle per <\$1 billion> purchases

Number of FTEs for the process "develop sourcing strategies" per <\$1 billion>



purchases

Number of FTEs for the process "select suppliers and develop/maintain contracts" per <\$1 billion> purchases

Number of FTEs for the process "order materials/services" per <\$1 billion> purchases

Number of FTEs for the process "appraise and develop suppliers" per <\$1 billion> purchases

Total number of active vendors in the master file per <\$1 million> purchases

Percentage of purchase orders approved electronically

Percentage of annual purchases value from certified vendors

Percentage of annual value of purchased material that is supplier certified

Cycle time in hours to place purchase order

Average purchased materials cost compared to budgeted cost

Average time to fill emergency orders

Dollars handled by purchasing per FTE

Errors per purchase order

Percentage of purchase orders processed in error

Material acquisition cost as a percentage of total purchasing cost

Percentage of orders received with no purchase order

Percentage of purchase orders issued past due

Percentage of time per year line is stopped due to lack of supplier parts

Percentage change in number of active suppliers during the reporting period

Percentage of active suppliers receiving 90 percent of total purchasing dollars

Percentage of time single sourcing practiced

Percentage reduction in the number of suppliers

Percentage of defective parts

Percentage of EDI order placements

Percentage of output delivered on schedule

Percentage of target dates missed

Percentage of parts with two or more suppliers

Percentage of time bar-coded receipts are utilized

Percentage of transactions made using procurement cards

Purchase order errors as a percentage of purchase orders audited



Purchasing dollars handled by purchasing per procurement employee
Procurement FTE as a percentage of total company FTE
Procurement cost as a percentage of goods and services purchased
Procurement cost as a percentage of sales dollars
Procurement cost as a percentage of total purchase dollars
Sales dollars per purchasing employee
Percentage of supplier lots rejected
Time between firm order and actual delivery
Total company purchasing dollars per procurement employee
Total purchasing dollars as a percentage of sales dollars

Produce / manufacture / deliver product

Warranty costs (repair & replacement) as a percent of sales
Scrap & rework costs as a percent of sales
Value of plant shipments per employee
Standard customer lead time (order entry to shipment) in days
Finished goods inventory turn rate
Rate of annual raw material inventory turns
Annual total inventory turn rate
Annual Work-in-Process (WIP) inventory turn rate
Finished product, first pass quality yield
Percentage of sales orders delivered on time
Unplanned machine downtime as a percent of scheduled run time
Actual production rate as a percentage of the maximum capable production rate
Labor turnover rate as a percentage of work force
Manufacturing cycle time in hours
Actual versus planned volume
Average machine availability rate or machine uptime
Customer reject or return rate on finished products (ppm)
Defective units (ppm) as a percentage of all units
Major component first-pass yield
Percentage of items exceeding shelf life
Percentage of line stops



Percentage of line supervisors

Percentage of process changes per operation due to errors

Percentage of processes with yields at six sigma

Percentage of assembly steps automated

Percentage increase in output per employee

Percentage "pull" system used

Percentage reduction in component lot sizes

Percentage error in yield projections

Percentage of changes to process specifications during process design review

Percentage of designed experiments needing revisions

Percentage of errors in stocking

Percentage of lots or jobs expedited by bumping other lots or jobs from schedule

Percentage of production workforce now participating in self-directed work teams

Percentage of tools reworked due to design errors

Percentage of tools that fail certification

Percentage reduction in manufacturing cycle time

Percentage unplanned overtime

Production and test equipment set-up time

Production schedules met (percentage of time)

Productivity: units per labor hour

Reject-rate reduction

Rework and repair hours as a percentage of direct manufacturing hours

Rework and repair labor cost compared as a percentage of to total manufacturing labor cost

Scrap and rework percentage reduction

Scrap material dollar value/total material dollar value

Standard order-to-shipment lead time for major products

Supplier parts scrapped due to engineering changes

Time line is down due to assembly shortage

Time required to incorporate engineering changes

Total scrap and rework as a percentage of sales

Warranty cost reduction percentage

Yield improvement

Units produced per square foot or meter of manufacturing and storage space



Assure product quality

- Percentage of audits performed on schedule
- Percentage of complaints from manufacturing management
- Customer complaints per customer
- Percentage of engineering changes after design review
- Percentage of errors detected during design and process reviews
- Percentage of manufacturing interruptions caused by supplier parts
- Percentage of requests for corrective action being processed
- Percentage error in reliability projections
- Percentage of lots going directly to stock
- Percentage of product that meets customer expectations
- Percentage of quality assurance personnel to total personnel
- Percentage of quality engineers to product and manufacturing engineers
- Receiving inspection cycle time
- Time required to process a request for corrective action
- Time to answer customer complaints
- Time to correct a problem
- Variations between inspectors doing the same job

Schedule and perform maintenance

- Percentage of labor hours spent on preventive maintenance
- Maintenance cost as a percentage of equipment cost
- Maintenance cost per output unit
- Percentage of unscheduled maintenance calls
- Production time lost because of maintenance problems
- Percentage of equipment maintained on schedule
- Percentage of waste caused by machine problems

Manage logistics and warehousing

- Total cost of the process "operate outbound transportation" per <\$1,000> revenue
- Total cost of the process "operate warehousing" per "operate warehousing" FTE
- Total cost of logistics per <\$1,000> revenue
- Total cost of the process "define logistics strategy" per <\$1,000> revenue
- Total cost of the process "plan inbound material flow" per <\$1,000> revenue



Total cost of the process "operate warehousing" per <\$1,000> revenue

Personnel cost of the process "define logistics strategy" per <\$1,000> revenue

Personnel cost of the process "plan inbound material flow" per <\$1,000> revenue

Personnel cost of the process "operate warehousing" per <\$1,000> revenue

Personnel cost of the process "operate outbound transportation" per <\$1,000> revenue

Systems cost of the process "plan inbound material flow" per <\$100,000> revenue

Systems cost of the process "operate warehousing" per <\$100,000> revenue

Systems cost of the process "operate outbound transportation" per <\$100,000> revenue

Overhead cost of the process "operate warehousing" per <\$1,000> revenue

Overhead cost of the process "operate outbound transportation" per <\$1,000> revenue

Number of annual sales orders filled per "operate warehousing" FTE

Percentage of sales orders delivered on time

Percentage of supplier orders delivered on time

Percentage of orders shipped complete and on time

Number of FTEs in the logistics function per <\$1 billion> revenue

Number of FTEs in the process "define logistics strategy" per <\$1 billion> revenue

Number of FTEs in the process "plan inbound material flow" per <\$1 billion> revenue

Number of FTEs in the process "operate warehousing" per <\$1 billion> revenue

Number of FTEs in the process "operate outbound transportation" per <\$1 billion> revenue

Percentage of logistics costs associated with the physical transportation, storage, or handling of returned product

Finished goods inventory turn rate

Rate of annual raw material inventory turns

Actual position storage utilization for warehouses / distribution centers in network

Order fill rate



Order line fill rate
Percentage of sales order line items not fulfilled due to stockouts
Percentage of full-load trailer/container capacity utilized per shipment
Percentage of orders expedited
Customer order cycle time in days
Dock-to-stock cycle time for supplier deliveries, in hours
Return processing cycle time in days
Pick-to-ship cycle time for customer orders, in hours
Annual lines shipped per SKU
Cases per hour
Inventory accuracy
Lines shipped per person-hour
Pallets shipped per person-hour
Percentage error in cases shipped
Percentage error in lines shipped
Percentage error in orders shipped
Picking error rate
Replacement costs for material handling and storage
Total person-hours worked per year
Warehouse inventory (dollar value) as a percentage of sales dollars
Warehouse inventory (dollar value) as a percentage of total purchase dollars
Complaints of shipping damage
Distribution costs (transportation, warehousing, customer service, administration, inventory carrying) as a percentage of total logistics cost
Fill rate (speed of delivery)
Freight costs per parts shipment
Frequency of delivery to customers
Percentage of bill-of-lading errors not caught in shipping
Percentage missed deliveries
Percentage of late shipments
Percentage of shipping errors
Ratio of actual deliveries to scheduled deliveries
Transportation cost per unit



Annual work-in-process (WIP) turns
Gross inventory as a percentage of sales dollars
Inventory carrying cost as a percentage of total cost
Inventory reliability: Percentage of line items filled on first try per total line items ordered
Line items processed per employee/hour
Pilferage reduction rate
Stock turns per year
Vendor lead time

5.0 Manage Customer Service

Respond to customer inquiries

Average number of calls customer service representatives handle per week
Average time to answer a customer letter
Average time to resolve a customer inquiry
Call repair time
Call travel time to site
Customer call waiting time
Duration of typical customer service phone call
Duration of typical technical service phone call
Efficiency of field force (direct service time compared to total service time available)
Number of customer service employees as a percentage of total employees
Percentage of part-time employees in customer service
Percentage of calls closed incomplete or extended due to lack of parts
Percentage of calls that are abandoned, delayed, or answered by recording
Percentage of orders received by customer service department
Percentage of service calls requiring parts
Percentage of total calls fixed remotely by phone
Ratio of field engineers to support staff
Returned product repair time
Revenue per service engineer

Measure customer satisfaction

Amount of time between initial purchase and customer survey



Cost per survey
Current customer satisfaction level
Frequency of surveys
Frequency of customer feedback distribution
Headcount required to conduct the survey
Headcount required to analyze the survey
Hours of training of survey staff
Improvement in customer satisfaction
Number of people directly supporting the customer satisfaction management process
Number of places data is collected and consolidated
Number of questions asked
Number of surveys conducted
Survey return rate
Time required to conduct a survey

6.0 Develop and Manage Human Capital

Total budget for the Human Resource (HR) function per <\$1,000> revenue
Total budget for the HR function per employee (headcount)
Total costs of the HR function per <\$1,000> revenue
Total costs of the HR function per employee (headcount)
Total personnel costs of the HR function per <\$1,000> revenue
Total personnel costs of the HR function per employee (headcount)
Total systems costs of the HR function per <\$1,000> revenue
Overall personnel costs for the business site (including benefits) per <\$1,000> revenue
Overall personnel costs for the business site (including benefits) per employee
Number of employees serviced by HR function per HR FTE
Number of senior management / executive employees serviced by HR function per HR FTE
Number of middle management / specialists employees serviced by HR function per HR FTE



Number of office staff employees serviced by HR function per HR FTE

HR administration

Total costs of HR administration per employee

Total costs of HR administration per HR administration FTE

Total costs of HR administration per <\$1,000> revenue

Total personnel costs of HR administration per <\$1,000> revenue

Total personnel costs of HR administration per employee

Total systems costs of HR administration per <\$1,000> revenue

Total systems costs of HR administration per employee

Total costs of payroll administration per <\$1,000> revenue

Total costs of payroll administration per employee

Total personnel costs of payroll administration per <\$1,000> revenue

Total personnel costs of payroll administration per employee

Total systems costs of payroll administration per <\$1,000> revenue

Total systems costs of payroll administration per employee

Total number of FTEs at the business site per HR administration FTE

Number of compulsory leaves annually as a percentage of total leaves

Number of FTEs for HR administration per employee

Number of FTEs for HR administration per <\$100,000> revenue

Number of FTEs for payroll administration per employee

Number of FTEs for payroll administration per <\$100,000> revenue

Create and manage HR planning, policy, and strategies

Total costs of the process "Create and manage HR planning, policy and strategies" per <\$1,000> revenue

Total costs of the process "Create and manage HR planning, policy and strategies" per employee (headcount)

Total internal personnel costs of the process "Create and manage HR planning, policy and strategies" per <\$1,000> revenue

Total personnel costs of the process "Create and manage HR planning, policy and strategies" per employee (headcount)

Total internal costs of HR administration per <\$1,000 revenue



Number of employees per "Create and manage HR planning, policy and strategies" FTE

Number of employees per "HR administration" FTE

Number of FTEs for the process "Create and manage HR planning, policy and strategies" per <\$1 billion> revenue

Number of FTEs for HR administration per <\$1 billion> revenue

Develop succession and career plans

Distribution of performance appraisal ratings

Distribution of merit pay increase recommendations

Ratio of promotions to total employees

Ratio of openings filled internally vs. externally

Average number of years or months between promotions

Recruit, source, and select employees

Total costs of the process "Source, recruit and select" per <\$1,000> revenue

Total costs of the process "Source, recruit and select" per employee

Total internal personnel costs of the process "Source, recruit and select" per <\$1,000> revenue

Total costs of the process "Source, recruit and select" per new hire

Total internal systems costs of the process "Source, recruit and select" per <\$1,000> revenue

Number of employees per "Source, recruit and select" FTE

Number of FTEs for the process "Source, recruit and select" per <\$1 billion> revenue

Number of new employees annually as a percentage of average headcount

Number of accepted job offers for senior management/executives as a percentage of job offers made for senior management/executives

Number of accepted job offers for middle management/specialists as a percentage of job offers made for middle management/specialists

Number of accepted job offers for operational workers/office staff as a percentage of job offers made for operational workers/office staff

Number of vacancies per site filled by internal candidates during the last calendar year for senior management/executives

Number of vacancies per site filled by internal candidates during the last calendar



year for middle management/specialists

Number of vacancies per site filled by internal candidates during the last calendar year for operational workers/office staff

Cycle time in days from identification of need to hire to approval of job requisition

Cycle time in days from job acceptance to beginning of new hire in agreed position

Cycle time in days from transfer request to transfer completion

Ratio of acceptances to hires

Ratio of acceptances to offers

Ratio of qualified applicants to total applicants

Requisitions per recruiter

Number of days to respond to applicant

Develop and counsel employees

Total costs of the process "develop and counsel-learning only" per <\$1,000> revenue

Total costs of the process "develop and counsel-learning only" per employee

Total internal personnel costs of the process "develop and counsel-learning only" per <\$1,000> revenue

Total internal personnel costs of the process "develop and counsel-learning only" per employee

Total costs of the process "develop and counsel-Employee performance and relations" per <\$1,000> revenue

Total costs of the process "develop and counsel-Employee performance and relations" per employee (headcount)

Total internal personnel costs of the process "develop and counsel-Employee performance and relations" per <\$1,000> revenue

Total internal personnel costs of the process "develop and counsel-Employee performance and relations" per employee (headcount)

Number of employees per "develop and counsel-learning only" FTE

Number of FTEs for "develop and counsel-learning only" per <\$1 billion> revenue

Number of employees per "develop and counsel-Employee performance and relations" FTE

Number of FTEs for the process "develop and counsel-Employee performance



and relations" per <\$1 billion> revenue

Percentage of senior management/executives that completed a performance review

Percentage of middle management/specialists that completed a performance review

Percentage of operational workers/office staff that completed a performance review

Average number of learning days per senior management / executive employees

Average number of learning days per middle management/specialists employees

Average number of learning days per operational workers/office staff employees

Average number of learning days per employee

Manage employee relations

Total costs of "manage employee relations" processes per <\$1,000> revenue

Total costs of "manage employee relations" processes per employee

Number of FTEs for "manage employee relations" processes per employee

Number of FTEs for "manage employee relations" processes per <\$100,000> revenue

Cycle time transfer request to transfer completion

Develop and train employees

Orientation and training costs per hire

Training cost per trainee

Number of days to develop a training course or modules

Number of hours per year of career and skill development training per employee

Percentage of employees trained

Percentage of employees with development plans

Percentage of training classes evaluated as excellent

Total expenditure for tuition reimbursement or executive development

Total external training expenditures

Training costs as a percentage of payroll

Training days per employee per year

Training department employees to total employees

Reward & retain employees



Total costs of the process "reward and retain" per <\$1,000> revenue
Total costs of the process "reward and retain" per employee
Total internal personnel costs of the process "reward and retain" per <\$1,000> revenue
Total internal personnel costs of the process "reward and retain" per employee
Total internal costs of payroll administration per <\$1,000> revenue
Number of employees per "reward and retain" FTE
Number of FTEs for the process "reward and retain" per <\$1 billion> revenue
Number of employees per "payroll administration" FTE
Number of FTEs for payroll administration per <\$1 billion> revenue
Number of involuntary leaves annually as a percentage of average headcount
Number of voluntary leaves annually as a percentage of average headcount
Number of total leaves annually as a percentage of average headcount
Number of days absence per employee including maternity and paternity leave
Number of days absence per employee excluding maternity and paternity leave
Error rates in processing benefits claims
Retiree benefits cost as a percentage of total benefits cost
Overtime pay cost as a percentage of total cost
Percentage of performance appraisals submitted on time
Salary range exceptions rate
Supervisory compensation costs as a percentage of total compensation costs

Re-deploy and retire employees

Total costs of the process "re-deploy and retire" per <\$1,000> revenue
Total costs of the process "re-deploy and retire" per employee
Total internal personnel costs of the process "re-deploy and retire" per <\$1,000> revenue
Total internal personnel costs of the process "re-deploy and retire" per employee
Number of employees per "re-deploy and retire" FTE
Number of FTEs for the process "re-deploy and retire" per <\$1 billion> revenue

Manage employee information

Total costs of the process "manage information" per <\$1,000> revenue



Total costs of the process "manage information" per employee

Total personnel costs of the process "manage information" per <\$1,000> revenue

Total personnel costs of the process "manage information" per employee

Number of employees per "manage information" FTE

Number of FTEs for the process "manage information" per <\$1 billion> revenue

Number of FTEs for "HR information systems - maintenance and support" per <\$1 billion> revenue

Percentage of employees with access to Employee Self Service (ESS) system

Percentage of managers with access to Manager Self Service (MSS) system

Average number of vacation days per year per employee

Maintain & support HRIS

Number of employees per FTE in HR information systems - maintenance and support

Number of FTEs for HR information systems - maintenance and support per <\$100,000> revenue

Percentage of employees with access to HR self service system

Communicate with employees

Total costs of communicate with employees processes per <\$1,000> revenue

Total costs of communicate with employees processes per employee

Total personnel costs of communicate with employees processes per employee

Number of FTEs for communicate with employees processes per employee

Number of FTEs for communicate with employees per <\$100,000> revenue

Cycle time from employee survey/feedback to action plan

Response time from HR specialists on written/e-mail queries

Ensure employee involvement

Current employee/ supervisor ratio

Percentage of employees involved in job rotation

Number of days to answer suggestions

Number of suggestions per employee

Number of suggestions per team

Percentage of employees participating in company-sponsored activities



Percentage of suggestions accepted

Percentage of total workforce now participating in self-directed work teams

Develop and manage human resources

Percentage employee absenteeism

Cost per external hire

Cost per internal hire

Current employee/supervisor ratio

External accession rate

External replacement rate

Internal accession rate

Internal replacement rate

Percentage of employment requests filled on schedule

Percentage of offers accepted

Personnel turnover rate

Relocation expenses per relocated employee

Time to evaluate jobs

Time to process an applicant

Manage workplace health and safety

Accidents per month

Lost time for injuries per total hours worked

Number of grievances per month

Percentage of departments with disaster recovery plans

Safety violations per employee

Workers' compensation costs per recipient

Days without incident

Hours worked per lost time incident

Insurance loss ratios

Lost time severity rates



OSHA Recordables/severity rate

Safety meetings held per month

Total case incident rate

7.0 Manage Information Technology

Manage information technology infrastructure / data center operations

Application availability rate

Average application response time

Average duration of scheduled outages

Average duration of unscheduled outages

Average number of monthly scheduled outages

Average number of monthly unscheduled outages

Average resolution time of incident reports received

Errors per thousand lines of code

Mean time between server failures

Mean time between system repairs

Network availability and bandwidth

Number of application crashes per unit of time

Percentage of changes after the program is coded

Percentage of documentation errors

Number of hours spent to maintain application support

Number of middleware failures per unit of time

Number of operating system failures per unit of time

Number of production jobs not completed during batch night shift

Percentage of revisions to program objectives

Percentage error in lines of code required

Percentage of time required to debug programs

Rework costs resulting from computer program

System/server availability

Percentage of IT incident reports received

Percentage of IT incident reports resolved

Total cost of ownership (TCO) per PC

TCO per user



Total support cost per request (includes break-fix)
TCO per PDA/handheld
TCO per local printer
Users per support FTE
Requests per support FTE
PCs per support FTE
PCs per total staff
Break-fix requests per PC per year
Software support requests per PC per year (includes password changes)
Percentage of requests resolved remotely
Percentage of requests resolved via self-service solutions (e.g., intranet, internet)
Avg. time to respond to initial call
Percentage of break-fix requests resolved within 24 hours
Percentage of software support requests resolved within 24 hours
Cost per MIPS used
Cost to mount a tape
Cost to print a page
Cost to store a gigabyte of DASD for one month
CPU non-prime shift usage percentage
CPU prime shift usage percentage
CPU usage overall percentage
DASD usage: allocated DASD percentage
Optimally blocked files percentage
Percentage of DASD used
Percentage of multiple tape files
Percentage production job failures
Print operators per 100,000 pages
Print usage: production volume percentage
Schedulers per 10,000 production jobs
Set-up staff per 10,000 production jobs
Small tape files percentage
Spending on personnel per MIPS
Spending on software per MIPS
Tape operators per 10,000 mounts



Tape usage: specific mounts percentage

Total annual spending per MIPS

Total staff per MIPS

Total cost of ownership (TCO) per: UNIX CPU, NT CPU, MIPS for that service area

Remote access cost per user

Mainframe FTEs per 10,000 production jobs

UNIX FTEs per UNIX CPU

NT FTEs per NT CPU

Number of attached devices per support FTE

Average UNIX CPU utilization

Avg. NT CPU utilization

% uptime for: UNIX, NT, Mainframe

Avg. unplanned downtime % (business application)

Avg. outage resolution time for: UNIX, NT, and Mainframe

Application maintenance & development

Avg. hourly cost for application development (AD) FTE

Avg. hourly cost for application maintenance (AM) FTE

Total cost of employee development/training per application/development/maintenance FTE

Turnover rate for AD FTE

Turnover rate for AM FTE

Staff-to-manager ratio (AD)

Staff-to-manager ratio (AM)

Application maintenance requests per FTE

Percentage of projects completed on time

Percentage of projects completed on budget

Percentage of projects that meet customer satisfaction targets

Percentage of projects that pass user acceptance testing

Avg. time for concept to production for custom solution

Avg. time to configure a COTS package from selection to production

Avg. time to resolve maintenance requests



Support IT services

- IT budget as percentage of revenue
- IT employees as a percentage of total employees
- Percentage IS budget for client-server
- Percentage IS services outsourced
- IT cost as a percentage of revenue
- IT cost per workstation
- Average number of IT users per IT FTE
- Staff-to-management ratio of IT operation
- Average annual hours of training per IT employee
- Percentage of workstation desktop repairs completed within one business day (8 hours)

8.0 Manage Financial Resources

Finance organization

- Total cost of finance function per finance function FTE
- Personnel cost of finance function as a percentage of total cost for the finance function
- Personnel cost of the finance function per finance function FTE
- Systems cost of the finance function as a percentage of total cost for the finance function
- Total cost of the finance function per <\$1,000> revenue
- Personnel cost of the finance function per <\$1,000> revenue
- Systems cost of the finance function per <\$100,000> revenue
- Overhead cost of finance function as a percentage of total cost for the finance function
- Overhead cost of the finance function per <\$100,000> revenue
- Outsourced cost of finance function as a percentage of total cost for the finance function



Percentage of staff FTE allocated to the following: financial strategy and planning, investment management, tax, funding and treasury, profitability and cost management, revenue cycle, accounts payable and expense reimbursement, payroll, general accounting and reporting, fixed asset management, and internal audit

Percentage of staff time and IT cost allocated to the following activities within F&A: transaction processing, control, decision support, and management activities

Perform revenue accounting

Total cost of the process "process accounts receivable" per customer receipt

Total cost of the process "process accounts receivable" per "process accounts payable" FTE

Personnel cost of the process "process accounts receivable" as a percentage of total cost for the process

Personnel cost of the process "process accounts receivable" per "process accounts receivable" FTE

Systems cost of the process "process accounts receivable" as a percentage of total cost for the process

Total cost of the process "process accounts receivable" per <\$1,000> revenue

Personnel cost of the process "process accounts receivable" per <\$1,000> revenue

Systems cost of the process "process accounts receivable" per <\$100,000> revenue

Number of customer accounts per "process accounts receivable" FTE

Number of receipts processed per "accounts receivable" FTE

Percentage of total receipts that are processed error free the first time

Percentage of receipts automatically matched to open items in the accounts receivable sub ledger

Percentage of manual receipts

Percentage of electronic receipts

Number of FTEs for the process "process accounts receivable" per <\$1 billion> revenue

Percentage of customer accounts set up for EDI

Number of invoice line items per receipt



Percentage of invoiced line items paid in full the first time
Outstanding payment days as a proportion of standard payment days
Average days sales outstanding
Cycle time in days from transmission of invoice to receipt of payment
Cycle time in days between shipping goods / performing services and receipt of customer payment
Accounts receivable turnover
Annual check turnover per cash applicator
Annual operating cost per transaction
Annual transaction turnover per accounts receivable employee
Annual transaction turnover per cash applicator
Invoicing error rate
Labor cost per remittance
Number of active customer accounts per credit and collection employee
Number of remittances per FIE
Percentage of customers requiring credit activity
Percentage of customer requiring collections activity
Percentage of collections customers referred to OCAs
Percentage of EDI utilization
Percentage of remittances that are a first-time match
Cycle time in days for credit approval

Bill the customer

Billing errors per customer billing
Billing errors per day of week or month
Invoicing errors per invoices processed
Labor cost per invoice
Length of time to prepare and send a bill
Number of invoices issued
Number of invoices per FTE
Percentage of invoices disputed
Cycle time in days to generate complete and correct billing data
Cycle time in days between transmission of invoice and shipment of goods or delivery of services



Manage & process collections, adjustments, & deduction

Total cost of the process "manage and process collections" per <\$1,000> revenue

Total cost of the process "manage and process adjustments/deductions" per <\$1,000> revenue

Personnel cost of the process "manage and process collections" per <\$1,000> revenue

Personnel cost of the process "manage and process adjustments/deductions" per <\$1,000> revenue

Systems cost of the process "manage and process collections" per <\$100,000> revenue

Systems cost of the process "manage and process adjustments/deductions" per <\$100,000> revenue

Number of FTEs for the process "manage and process collections" per <\$1 billion> revenue

Number of FTEs for the process "manage and process adjustments/deductions" per <\$1 billion> revenue

Percentage of invoiced line items that are adjusted by the customer prior to payment

Percentage of receipts automatically matched to open items in the accounts receivable sub ledger

Cycle time in days to resolve adjustments

Average collection period

Average write-off bill

Bad debt as a percentage of sales

Best possible DSO

Cost per account requiring credit activity

Cost per account requiring collections activity

Credit & collections days outstanding

Days sales outstanding

Percentage of remittances received on or before the due date

Percentage of same-day credit to customer account

Percentage of write-offs to total receivables

Average remittances processed per day

Total remittance processing cost per remittance processed



Perform general accounting and reporting

Total cost of the process "perform general accounting" per "perform general accounting" FTE

Personnel cost of the process "perform general accounting" per "perform general accounting" FTE

Average cost to process a journal entry line item

Total cost of the general accounting and reporting cycle per <\$1,000> revenue

Total cost of the process "manage financial policies and procedures" per <\$1,000> revenue

Total cost of the process "perform general accounting" per <\$1,000> revenue

Total cost of the process "provide financial reporting" per <\$1,000> revenue

Personnel cost of the process "manage financial policies and procedures" per <\$1,000> revenue

Personnel cost of the process "perform general accounting" per <\$1,000> revenue

Personnel cost of the process "provide financial reporting" per <\$1,000> revenue

Systems cost of the process "manage financial policies and procedures" per <\$100,000> revenue

Systems cost of the process "perform general accounting" per <\$100,000> revenue

Systems cost of the process "provide financial reporting" per <\$100,000> revenue

Number of journal entry line items per "perform general accounting" FTE

Number of accounts per "perform general accounting" FTE

Percentage of accounts that are reconciled

Percentage of journal entries that are first time error free

Manual journal entry percentage

Number of FTEs for the general accounting and reporting cycle per <\$1 billion> revenue

Number of FTEs for the process "manage financial policies and procedures" per <\$1 billion> revenue

Number of FTEs for the process "perform general accounting" per <\$1 billion> revenue



Number of FTEs for the process "provide financial reporting" per <\$1 billion> revenue

Number of accounts in the chart of accounts

Percentage of accounts that are standard with the business units reporting to your site

Cycle time in days to perform annual close at the site level

Cycle time in days to complete consolidated monthly financial statements from flash reports

Cycle time in days to perform monthly close at the site level

Cycle time in days to produce monthly flash reports at the site level

Cycle time in days to produce annual flash reports at the site level

Cycle time in days to complete consolidated annual financial statements from flash reports

Cycle time in days between completion of quarterly consolidated financial statements and the release of earnings

Cycle time in days between completion of annual consolidated financial statements and the release of earnings

Cycle time in days to produce period end management reports

Average age of general ledger systems

Cycle time to complete earnings release, 10Q, 10K, or annual report

External reporting cost as a percentage of revenue

Frequency for closing key ledgers

Hours and days for annual close

Hours and days for quarterly close

Number of accounts in chart of accounts for business unit

Percentage of hard closes in excess of regulatory/required doses per year

Number of charts of accounts for the entire company

Number of error correction entries as a percentage of total entries

Number of errors in financial reports

Number of general ledger posted accounts as a percentage of total accounts

Number of general ledger systems

Number of pages in monthly report

Percentage of accounts reconciled during the period



Percentage of accounts reconciled at period end
Percentage of financial reports delivered on schedule
Reporting cycle times to business unit management
Reporting cycle times to the public
Time for top management to review statements
Total financial reporting cost as a percentage of total assets
Total close the books/financial reporting cost per FTE
Total remittance processing cost per remittance processed

Process accounts payable

Total cost of the process "process accounts payable" per invoice processed
Total cost of the process "process accounts payable" per "process accounts payable" FTE
Personnel cost of the process "process accounts payable" as a percentage of total cost for the process
Personnel cost of the process "process accounts payable" per "process accounts payable" FTE
Total cost of the process "process accounts payable" per invoice line item processed
Systems cost of the process "process accounts payable" as a percentage of total cost for the process
Total cost of the process "process accounts payable" per <\$1,000> revenue
Total cost of the process "process accounts payable" per disbursement/payment
Total cost of the process "process accounts payable" per <\$1,000> purchase
Personnel cost of the process "process accounts payable" per <\$1,000> revenue
Personnel cost of the process "process accounts payable" per <\$1,000> purchases
Systems cost of the process "process accounts payable" per <\$100,000> revenue
Systems cost of the process "process accounts payable" per <\$100,000> purchases
Number of invoice line items processed per "process accounts payable" FTE
Number of invoices processed per "process accounts payable" FTE
Value of purchases (in millions) per "process accounts payable" FTE



Number of disbursements per "process accounts payable" FTE

Percentage of invoice line items that are matched the first time

Percentage of invoices which are manually keyed into the G/L

Percentage use of EDI for receiving invoices, and for entering them onto the system

Percentage of invoice line items paid on time

Number of FTEs for the process "process accounts payable" per <\$1 billion> revenue

Number of FTEs for the process "process accounts payable" per <\$1 billion> purchases

Number of invoiced line items per <\$1,000> purchases

Percentage of discounts available that are taken

Percentage of disbursements that are first time error free

Percentage of invoice line items matched with a purchase order

Cycle time in days to resolve an invoice error

Cycle time in days from receipt of invoice until approved and scheduled for payment

Cycle time in hours to enter invoice data onto the system

Cycle time in days from receipt of invoice until payment is transmitted

A/P labor cost per payment

A/P labor cost per vendor invoice

A/P systems cost per payment

Average number of invoices per check

Average number of vendors per product

Percentage of entry errors in accounts payable invoices

Incoming voucher error rate

Number of A/P personnel per \$100 million in disbursements

Percentage of errors in checks

Percentage of vendors using "invoiceless processing"

Percentage of vendors using summary invoicing

Span of control: A/P staff to management ratio

Voucher processing error rate



Process expense reimbursement

- Total cost of the process "process expense reimbursements" per <\$1,000> revenue
- Total cost of the process "process expense reimbursements" per <\$1,000> of T&E expenditures
- Total cost of the process "process expense reimbursements" per T&E disbursement
- Personnel cost of the process "process expense reimbursements" per <\$1,000> revenue
- Systems cost of the process "process expense reimbursements" per <\$100,000> revenue
- Number of T&E disbursements per "process expense reimbursements" FTE
- Number of expense report line items processed annually per "process expense reimbursements" FTE
- Number of expense report line items processed per <\$1,000> T&E expenditure
- Number of FTEs for the process "process expense reimbursements" per <\$1 million> T&E expenditures
- Number of FTEs for the process "process expense reimbursements" per <\$1 billion> revenue
- Percentage of expense report exception line items
- Percentage of T&E expenditures using cash advance
- Cycle time in days to approve and schedule T&E reimbursements
- Percentage of errors in expense accounts detected by auditors
- Percentage of errors in travel advancement records

Process payroll

- Cost per manual check/payment
- Total cost of the payroll process per payroll FTE
- Personnel cost of the payroll process as a percentage of total payroll cost
- Total cost of the payroll process per <\$1,000> revenue
- Total cost of the process "report time" per <\$1,000> revenue
- Total cost of the process "manage pay" per <\$1,000> revenue
- Total cost of the process "process taxes" per <\$1,000> revenue



Total cost of the payroll processes per employee paid
Total cost of the process "report time" per employee paid
Total cost of the process "manage pay" per employee paid
Total cost of the process "process taxes" per employee paid
Total cost of the process "report time" per time record processed
Total cost of the process "manage pay" per payroll disbursement
Percentage of total cost of the payroll process to cost of continuing operations
Percentage of total cost of the payroll process to total cost of the finance function
Cost per payroll inquiry
Personnel cost of the process "report time" per employee paid
Personnel cost of the process "manage pay" per employee paid
Personnel cost of the process "process taxes" per employee paid
Number of manual checks per payroll process FTE
Number of payroll inquiries per payroll process FTE
Number of employees paid per payroll processes FTE
Number of time records processed per "report time" FTE
Number of payroll disbursements processed per "manage pay" FTE
Number of FTEs for the process "report time" per 1,000 employees paid
Number of FTEs for the process "manage pay" per 1,000 employees paid
Number of FTEs for the process "process taxes" per 1,000 employees paid
Percentage of employees receiving payroll disbursements via direct deposit
Number of FTEs for the payroll process per <\$1 billion> revenue
Number of FTEs for the payroll process per 1,000 employees paid
Number of FTEs for the process "report time" per <\$1 billion> revenue
Number of FTEs for the process "manage pay" per <\$1 billion> revenue
Number of FTEs for the process "process taxes" per <\$1 billion> revenue
Number of payroll-related inquiries as a percentage of payroll disbursements
Number of voided checks as a percentage of payroll disbursements
Percentage of time records that are processed first time error free



Percentage of time records that are returned to the employee/field for validation and/or correction

Percentage of employees receiving payroll disbursements via direct deposit

Percentage of payroll disbursements that are manual checks

Percentage of payroll disbursements that include retroactive pay adjustments

Payment errors as a percentage of total payroll disbursements

Cycle time in days from the payroll system cutoff date until payments are made

Cycle time in days to process the payroll

Cycle time in business days from notification of required wage garnishment until scheduled for withholding in the payroll system

Cycle time in days to process time record data and enter into payroll system

Cycle time in days from HR/benefits system cutoff until payroll system cutoff date

Cycle time in days to resolve a payroll error

Cycle time in days to reflect a new employee in the payroll system

Cycle time in days to remove a terminated employee from the payroll system

Span of control: payroll staff to management ratio

Time card/data preparation error rate

Perform management accounting (profitability & cost management)

Total cost of the process "perform planning/budgeting/forecasting" per <\$1,000> revenue

Total cost of the processes "perform cost accounting and control" and "perform cost management" per <\$1,000> revenue

Total cost of the process "evaluate and manage financial performance" per <\$1,000> revenue

Total cost (in thousands) of the process "perform planning/ budgeting/ forecasting" per cost center

Total cost (in thousands) of the processes "perform cost accounting and control" and "perform cost management" per product produced or service rendered

Total cost (in thousands) of the process "evaluate and manage financial performance" per product produced or service rendered

Personnel cost of the process "perform planning/ budgeting/ forecasting" per <\$1,000> revenue

Personnel cost of the processes "perform cost accounting and control" and



"perform cost management" per <\$1,000> revenue

Personnel cost of the process "evaluate and manage financial performance" per <\$1,000> revenue

Systems cost of the process "perform planning/ budgeting/ forecasting" per <\$100,000> revenue

Systems cost of the processes "perform cost accounting and control" and "perform cost management" per <\$100,000> revenue

Systems cost of the process "evaluate and manage financial performance" per <\$100,000> revenue

Number of FTEs for the process "perform planning/ budgeting/ forecasting" per <\$1 billion> revenue

Number of FTEs for the processes "perform cost accounting and control" and "perform cost management" per <\$1 billion> revenue

Number of FTEs for the process "evaluate and manage financial performance" per <\$1 billion> revenue

Number of budget versions produced before final approval

Percentage of employees with compensations affected by variances

Percentage of employees with compensation affected by profit

Cycle time in days to complete the annual budget cycle in the most recent fiscal year

Cycle time in days to complete the financial forecast

Cycle time in days to perform financial evaluation of new products

Cycle time in days to perform financial evaluation of new customers

Cycle time in days to perform financial evaluation of new markets

Total number of FTE days to complete the budget cycle

Perform fixed assets accounting / manage fixed assets

Total cost of the fixed assets cycle per <\$1,000> revenue

Total cost of the process "perform capital planning and project approval" per <\$1,000> revenue

Total cost of the process "perform capital project accounting" per <\$1,000> revenue

Total cost of the process "perform fixed asset accounting" per <\$1,000> revenue

Total cost of depreciation expense per <\$1,000> revenue



Total cost of the process "perform capital project accounting" per approved capital project

Total cost of the process "perform fixed asset accounting" per fixed asset transaction

Total cost of repair and maintenance per <\$1,000> gross value of fixed assets

Personnel cost of the process "perform capital planning and project approval" per <\$1,000> revenue

Personnel cost of the process "perform capital project accounting" per <\$1,000> revenue

Personnel cost of the process "perform fixed asset accounting" per <\$1,000> revenue

Personnel cost of the process "perform fixed asset accounting" per fixed asset transaction

Systems cost of the fixed assets cycle per <\$100,000> revenue

Systems cost of the process "perform capital planning and project approval" per <\$100,000> revenue

Systems cost of the process "perform capital project accounting" per <\$100,000> revenue

Systems cost of the process "perform fixed asset accounting" per <\$100,000> revenue

Number of fixed asset transactions per "perform fixed asset accounting" FTE

Number of FTEs for the fixed assets cycle per <\$1 billion> revenue

Number of FTEs for the process "perform capital planning and project approval" per <\$1 billion> revenue

Number of FTEs for the process "perform capital project accounting" per <\$1 billion> revenue

Number of FTEs for the process "perform fixed asset accounting" per <\$1 billion> revenue

Percentage of capital projects budgeted and approved in the capital expenditure plan

Percentage of approved capital projects considered within or on budget for spending

Percentage of capital projects completed on time

Average return on fixed assets



Cycle time in days to complete an approved capital expenditure plan

Cycle time in days to approve a capital project

Cycle time in days to close a capital project

Average elapsed time to reconcile fixed asset accounts (days)

Cycle time in days to capitalize a fixed asset purchase

Manage treasury operations

Total cost of the process "manage treasury policies and procedures" per <\$1,000> revenue

Total cost of the process "manage cash" per <\$1,000> revenue

Total cost of the process "manage in-house bank accounts" per <\$1,000> revenue

Total cost of the process "manage debt and investments" per <\$1,000> revenue

Total cost of the process "manage financial risks" per <\$1,000> revenue

Personnel cost of the process "manage treasury policies and procedures" per <\$1,000> revenue

Personnel cost of the process "manage cash" per <\$1,000> revenue

Personnel cost of the process "manage in-house bank accounts" per <\$1,000> revenue

Personnel cost of the process "manage debt and investments" per <\$1,000> revenue

Personnel cost of the process "manage financial risks" per <\$1,000> revenue

Systems cost of the process "manage treasury policies and procedures" per <\$1,000> revenue

Systems cost of the process "manage cash" per <\$1,000> revenue

Systems cost of the process "manage in-house bank accounts" per <\$1,000> revenue

Systems cost of the process "manage debt and investments" per <\$1,000> revenue

Systems cost of the process "manage financial risks" per <\$1,000> revenue

Number of bank accounts reconciled per "manage cash" FTE

Number of cash receipts processed per "manage cash" FTE

Number of in-house bank accounts managed for subsidiaries per "manage in-



house bank accounts" FTE

Number of internal payments processed per "manage in-house bank accounts" FTE

Average number of hedge transactions processed per "manage financial risks" FTE

Number of FTEs for the process "manage treasury policies and procedures" per <\$1 billion> revenue

Number of FTEs for the process "manage cash" per <\$1 billion> revenue

Average number of discrepancies that are identified per bank account reconciliation

Percentage of disbursement accounts using a positive pay program

Percentage of disbursement accounts using automated bank reconciliation

Number of FTEs for the process "manage in-house bank accounts" per <\$1 billion> revenue

Number of FTEs for the process "manage debt and investments" per <\$1 billion> revenue

Number of FTEs for the process "manage financial risks" per <\$1 billion> revenue

Interest earned as a percentage of total liquid assets

Interest paid as a percentage of total payables

Indirect fees paid to banks per <\$1,000> general and administrative expenses (or as a percentage of G&A expenses)

Average number of days with sales outstanding in accounts receivable

Cycle time in hours to reconcile a single bank account from the receipt of bank account statement through the reconciliation of ending book balance

Cycle time in days to resolve a discrepancy that was identified during the reconciliation of a bank account

Cycle time in hours to produce a cash position worksheet from the collection of underlying bank balance reporting data through the generation of the cash position worksheet

Cycle time in hours to initiate, approve, and dispatch a wire transfer

Cycle time in hours (at month end) to reconcile and "close" in-house bank accounts including the calculation and distribution of internal interest income/expense and the generation of the underlying accounting entries



Cycle time in hours to process an internal fund transfer from one in-house bank account to another in-house bank account, including the generation of the underlying accounting entries

Cycle time in hours to manage debt from selection of the borrowing instrument to the receipt of the underlying funds

Cycle time in days to process investments from selection of the investment instrument to the dispatch of the underlying settlement

Financial: General

Average collected balance per billion dollars of revenue

Bank accounts per FTE

Cash reinvestment ratio

Cash to current liabilities

Current ratio: current assets/current liabilities

Debt service coverage ratio

Dividend as percentage of sales

Dividend yield

Economic value added

Foreign exchange trades per FTE

Free cash flow

Funds flow adequacy ratio

Gross margin as a percentage of sales

Interest expense as percentage of average total debt

Internal fund of capital expenditures

Net earnings per employee

Net operating profit as percentage of capital employed

Number of variances in capital spending

Percentage variation from budget

Pre-tax earnings as percentage of sales

Quick ratio: cash + accounts receivable /current liabilities

Return on sales

Return on total assets

Return on total capital employed

Return on total invested capital

Revenue: actual versus plan



Sales to inventory
Sales to net working capital
Selling, general, and administrative expenses as a percentage of sales
Total assets to sales
Total debt as percentage of total capital employed
Total operating costs as a percentage of sales
Trades per FTE
Weighted average cost of capital

9.0 Acquire, Construct, and Manage Property

Design & Construction

Property design and construction (PDC) operating cost per PDC FTE
Outsourcing cost as a % of total PDC cost
Labor cost per PDC FTE
Construction cost per square foot
Projects completed on time as a % of total projects
Lost work case incidence rate
Change orders generated by architect (office, warehouse, manufacturing site)
Change orders generated by customer (office, warehouse, manufacturing site)
Avg. turnaround time for design and construction projects (initial design to completion)

Property Management

Property management (PM) operating cost per gross square foot (sf)
PM cost per building occupant
Janitorial, water, electrical cost per gross sf
PM cost as a % of revenue
Labor cost per property management FTE
Repairs/maintenance, janitorial services, utilities, parking space maintenance, and furniture acquisition and disposal cost as a % of total PM cost
Predictive/planned maintenance hours as a % of total maintenance hours
Work orders per repairs FTE per day



Billable, mission critical, and customer specific work orders as a % of total work orders

Revenue per work order

Water (per 1000 gallons), electric (KWH), and gas (million cubic feet) consumption per gross square foot

Occupancy rate

Space allocation

Office, parking, warehouse, training and conference room, manufacturing, lab/R&D, usable, and unassigned space as a % of total gross square feet

Avg. turnaround time for routine service requests (hours)

Acquisition and Disposal

Property acquisition and disposal operating cost per acquisition and disposal (PAD) FTE

Labor cost per PAD FTE

Brokerage cost as a % of total PAD operating cost

Transaction management cost as a % of total PAD operating cost

Outsourcing cost as a % of total PAD operating cost

Facilities lease cost per gross square foot

Acquisitions (owned) per PAD FTE

Acquisitions (leased) per PAD FTE

Disposals per PAD FTE

Lease renewals per PAD FTE

Lease termination per PAD FTE

Gross office square feet per design occupant work station

Usable office square feet per design occupant work station

Avg. time to dispose of real property (purchased or leased)

Avg. time to acquire real property (purchased or leased)



10.0 Manage Environmental Health and Safety

Execute environmental management program

- Hazardous waste generated
- Number of environmental audit-non compliance and risk issues documented
- Number of notice of violations (NOVs) from regulatory agencies
- Number of reportable releases (federal, state, local)
- Number of reportable environmental incidents under local, state, or federal regulations
- OSHA total recordable incident rate (MR) injuries and illnesses
- Packaging waste
- Solid waste
- Total releases - TRI tons

Air

- Air emissions costs
- Air pollution prevented - tons
- Average time to prepare air permits
- Average time to prepare emissions inventory
- Total air emission - tons
- Total releases of hazardous air pollutants (HAP) - tons
- Toxic air emissions

Administration

- Average time to prepare hazardous waste manifest
- Average time to prepare SARA 313 Form R
- Number of days required to complete emissions inventory
- Number of days required to complete toxic inventory (SARA 312)
- Number of days required to complete TRI (SARA 313)
- Number of days required to complete waste inventory

Direct costs

- Capital expenditures for pollution control
- Capital expenditures for pollution prevention
- Days work lost
- Direct environmental costs
- Direct health and safety costs
- Energy usage (BTLUs)



Environmental audit cost

Environmental fines paid

Human resource statistics

Number of environmental FTEs - air

Number of environmental FTEs - audits

Number of environmental FTEs - compliance

Number of FTEs - Health and Safety

Number of environmental FTEs - product stewardship

Number of environmental FTEs - regulatory and legislation

Number of environmental FTEs - remediation

Number of environmental FTEs - waste

Number of environmental FTEs - water

Number of environmental training hours

Number of environmental FTEs

Number of safety training hours

Safety and health training costs

Total environmental training costs

Pollution reduction

Methods used to prevent pollution: percentage product reformulation, percentage process modification

Percentage environmental accreditation of suppliers

Percentage equipment redesign

Percentage recovery and redesign

Prevented tons

Recyclability/disposal rate

Waste reduction rate

Process waste

Process waste costs

Process waste tons disposed

Process waste tons generated

Process waste tons recycled

Total process waste tons

Process waste tons treated

Water



Average time to prepare water permits
Wastewater prevented - million gallons
Water pollution prevented - tons
Water release costs

11.0 Manage External Relationships

Manage legal and ethical issues

Law-related expense as a percent of revenue
Inside legal expense as a percent of total revenue
Outside legal expense as a percent of total legal expense
Outside legal expense as a percent of revenue
Outside counsel fees per lawyer
Average time to resolve each type of lawsuit
Average cost to litigate each type of lawsuit (e.g., labor/product liability/etc.) internally and by outside counsel
Average number of matters handled by each law firm
Average number of hours billed by each law firm
Budget to actual legal expenses for each matter
Dollar savings from using Early Case Assessment
Reduction in resolution time from using Early Case Assessment
Dollar savings from using alternative fee arrangements
Dollar savings from using alternative dispute resolutions as a percentage of total legal expense
Legal service suppliers expense per lawyer
Expense for legal research and writing as a percentage of total legal spend

12.0 Manage Knowledge, Improvement, and Change

Manage improvement and change

Dollars saved per employee due to new ideas and/or methods
Number of job improvement ideas per employee
Percentage of employees active in improvement teams



Benchmark performance

Number of benchmarking projects conducted ROI on benchmarking projects

Reengineer business processes and systems

Number of reengineering projects conducted ROI on reengineering projects